

# Work Order ID 95980

\*95980\*

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January-17-13 8:30:30 AM

Item ID: D205-564-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bearpaw

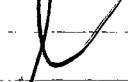
Start Date: 1/16/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 1/18/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D205-564-011 CHG001 008

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

1 JLG MLS 13-1-17

13/1/17 DAS 06 9-89

13/1/17

1

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January-17-13 8:30:30 AM

Item ID: D205-564-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bearpaw

Start Date: 1/16/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 1/18/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-564-011

Location: PG 014

PPP Rev: \_\_\_\_\_

12 2 13/1/17

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

13/1/23 13

PL13-D1-18

# Picklist Print

January-17-13 8:30:29 AM

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Work Order ID: 95980

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 1/16/13

Required Date: 1/18/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP F00.01.20 Changed pick list, MPP 2019, CHG006EC  
 IPP Rev:G 06-08-28 As per Rev E JLM  
 IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC  
 IPP Rev:I 08-10-01 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 Radius Block		Manufactured	No			110	Each	481.0000	20	20	-		

Location	Loc Qty	Loc Code
FG	2	
86855	2	
ST008	479	
86855	4	
91608	8	
92418	467	

D2521  
Bearpaw 205

Manufactured No 110 Each 1.0000

Location	Loc Qty	Loc Code
ST269	1	
75263	1	

D2529  
Washer

Manufactured No 110 Each 398.0000

Location	Loc Qty	Loc Code
ST011	398	
79485	16	
92045	382	

D3544-041  
Clamp

Manufactured No 110 Each 21.0000

Location	Loc Qty	Loc Code
ST456a	21	
89134	21	

92918

2 94852

92048

4

89134

1/13/1/17 ①

# Picklist Print

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Work Order ID: 95980

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 1/16/13

Required Date: 1/18/13

Start Qty: 1.00

Required Qty: 1.00

**D4060-J**  
Ski Clamp, Top

Manufactured No

110 Each 286.0000

8

8

Location

Loc Qty

Loc Code

ST449

286

89799

39

90758

47

91741

200

90708

**D4061-J**  
Ski Cushion

Manufactured No

110 Each 125.0000

8

8

Location

Loc Qty

Loc Code

ST449

125

89800

32

91136

7

91137

86

91136

44

**AN4-13A**  
Bolt

Purchased No

110 Each 1,978.0000

8

8

Location

Loc Qty

Loc Code

FG

20

122808

20

Return2012

8

122416

8

ST514

1950

122993

150

123900

800

124221

1000

122993

13/01/17

①

# Picklist Print

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Work Order ID: 95980

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 1/16/13

Required Date: 1/18/13

Start Qty: 1.00

Required Qty: 1.00

**AN4-15A**

Bolt

Purchased

No

110

Each

725.0000

20

20

Location

Loc Qty

Loc Code

GA

100

120449

100

ST357

25

123900

25

ST514

600

123525

200

124221

400

123900

**AN960JD416**

Washer

NAS 149D0463J

Purchased

No

110

Each

0.0000

20

20

**MS21042L4**

Nut

Purchased

No

110

Each

7,262.0000

20

20

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

221

121444

221

ST314

2211

119017

20

123248

900

123355

1291

ST506

1500

123900

1500

ST518

3000

124231

3000

123358

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	32	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	FWD SKI SECTION
	2	2	D3795-3	MID SKI SECTION
	2	2	D3796-041	WEARPLATE
	2	2	D3796-043	WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
8			AN4-13A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	AN960JD416	WASHERS (OR NAS1149D0463J)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI 9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-20A	BOLT
4	AN4-12A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)

# Change Record

Part Number D205-564-011  
Description 205 bearing

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Chg.	Date	By	Relevant Documents
2	98.08.06	KE	D205-564 rev. C D2182 B060 D2274 D2521 D2522 D2529 D2771 rev A DSI 9109 rev. A } 2-5. bolt design.
3	99.03.03	KE	D205-564 rev. B D2274 D2182 B060 rev. C D2521 D2522 D2529 } Back to AN4 bolts but w/ c' bore on top and bottom of bearing
4	99.03.03	KE	Same as Change 3 but } no top c' bore with DED 9143 rev A } on bearing
5	99.11.01	KE	D205-564 rev B D2274 D2182 B060 D2521 D2522-074 rev E D2529 AN4-17A AN960JB416 M521042L4 DSI 9058 rev D DSI 9050 rev A DSI 9171 rev A DED 9143 rev A DR-D205-564 rev E * } Same as change 4 but with shorter clamp and longer bolts per DSI 9171
6	00.01.06	DS	D205-564 REV. C CHANGE TO D2946 CLAMPS + AN4-15A BOLTS
007	06.08.28	JS	PER D205-564 REV. E
008	06.12.22	JS	WAS K.10015 CHG 002